

WG2634866 - DATASHEET - VAG

REFERENCE				
HEAD GASKET WG2634866	MATERIAL MLS	HEAD BOLTS -	PISTON PERTRUSION -	
THICKNESS -	NOTCHES -	HEAD BOLT LENGTH -	BORE/DIA PISTON 76.5mm	
APPLICATION				
ENGINE CODE BLG / BMY / CAVE / CAVF CAXA / CLSA / CMSB / CNVA	ENGINE CC 1980 / 1981	FUEL TYPE PETROL	CYLINDERS 4	
TIGHTENING PROCEDURE				
(9.8 N.m = 7.2 lb.ft)		(1 lb.ft = 1.35 N.m)		
1). 30 N.m 2). 15 N.m 3). +90 ° 4). +90 °		1). 11 lb.ft 2). 22 lb.ft 3). +90 ° 3). +90 °		
RETIGHTENING		-90+ deg	LOOSEN 90 DEGREES OR TIGHTEN BOLT BY RESPECTING THE SPECIFIED TORQUE AND ORDER.	
NO				
TIGHTENING ORDER				
10 *	4 *	2 *	6 *	8 *
*	*	*	*	*
7	5	1	3	9
→		< >	RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT, LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET) OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT.	

SURFACE ROUGHNESS	
MULTILAYER STEEL GASKET	
ALUMINIUM	0.5 / 1.0 um
CAST IRON	1.5 / 1.8 um
SANDWICH GASKET	
ALUMINIUM	2.3 um MAX
CAST IRON	3.8 um MAX

HEAD BOLTS MUST BE REPLACED



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